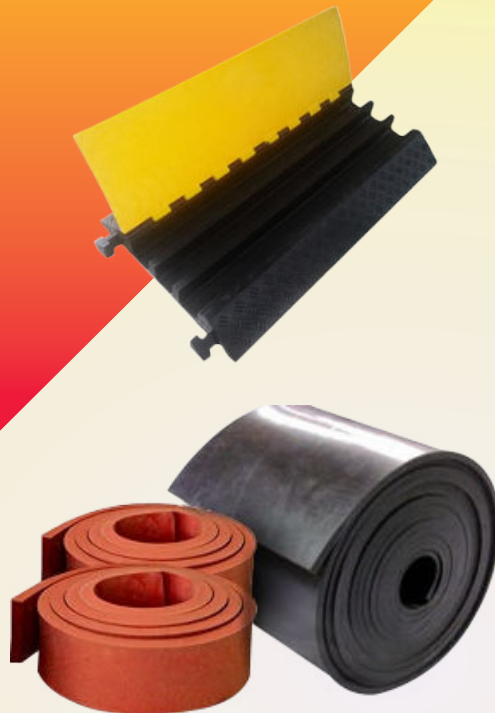
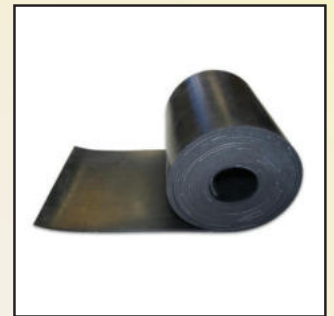


# Materials-Spill Sealing Skirt use of Conveyor *Rubber Skirting*

Made in India



As per ASTM D412



Rolls per ISO 868

**PERFORMANCE MEETS  
SAFE SKIRTBOARD-SEAL  
FEATURES**



Skirt Rubber Fitting

[www.hicConveyors.com](http://www.hicConveyors.com)

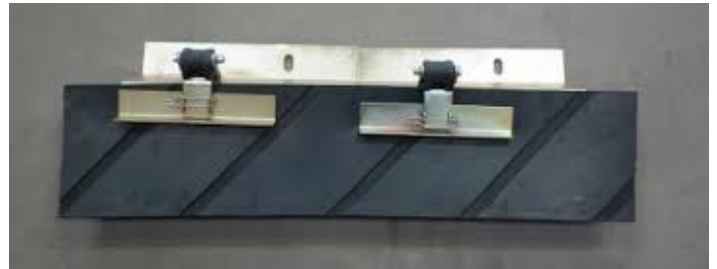
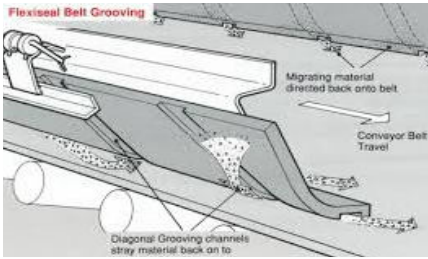
T: +91 88266 79660, 72890 45000



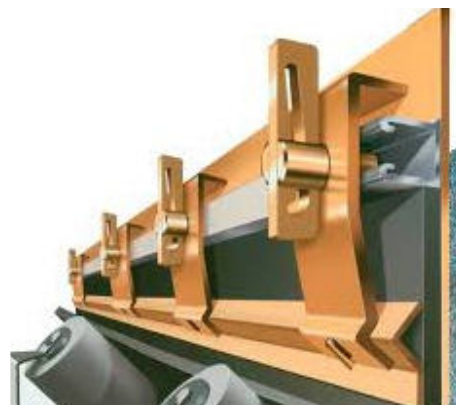
## **Installation & Warranty Information**

**HIC**  
**UNIVERSAL**  
True Performance Rubbers

**Wish**  
**Pollution-free**  
**Materials Transfer,**  
**From Belt**  
**Conveyor**



**Manufacturing Range at: [www.UniversalDelhi.org](http://www.UniversalDelhi.org)**  
**Profile at: [www.hicRubber.com](http://www.hicRubber.com)**



# Thank You for Purchasing HIC “UNIVERSAL” Skirtboard Rubber

HIC International Co.'s Manufactured Quality natural or synthetic rubber blended compound Rubber Skirting superseding ISO 868, German DIN 53512, ASTM D412 standards Conveyor Loading Chute Spill Stoppage & Abrasion Resistant Rubber Sealing aspect Advantage assures Long Life Reliability.



## Secured Spillage Control Rubber Skirting Installation Tips

- 1. Observe Conveyor before rubber skirting sealing Installation** as to load point, belt travel direction, straight tracking, no belt sagging in loading point else add additional impact idlers, good condition of skirtboard structure and chute-wall.
- 2. Remove old skirting** and ensure conveyor chute wall and structure is straight in good condition, at proper height above conveyor belt.
- 3. Determine hangers placement** preferably stainless steel made. Mounting height variables include hanger angle, skirting size and durometer, conveyor trough angle and liner or no liner application.  
Should have at least 3” of the “T” lug are installed in the serrated channels.
- 4. Prepare chute wall for welding** and mark proper distance above the belt for hanger location.  
Weld from the tail end to the exit end alternating from the top to the bottom.
- 5. Hangers in tight contact with each other end** to end be ensured and simply insert the “T” lugs of the skirting into the channels and tap into light contact with the belt. Make note of right and left sides of sealing strips and arrows for proper overlap of joints. Arrows go in the direction of the conveyor.  
To remove skirting, simply place large screwdriver behind rubber “T” lugs and pry outward and pull skirting downward and outward from hanger.

**CAUTION:** Do not attempt to adjust the skirting with conveyor running, please.

**Size Variation** (+,-0.3 mm Thickness ; +,-1% Width & Length) as per HIC manufacturing tolerance should be acceptable.

### Steps for rubber skirt

#### Keep in hand following:



“HIC Universal”  
Rubber Skirting Rolls



Grinder



Torch (optional)



Measurement Tape



Clamps



Non Flammable fire  
blanket to cover belt\*



Marker or chalk line



Welder and  
proper electrodes



Rubber Mallet  
and Screwdriver

**Disclaimer:** Information's, written and verbal are provided by HIC, relative to its **rubber skirting** which it determines to be reliable & no liabilities of whatsoever nature in regards to its uses. The purchaser of HIC UNIVERSAL brand **skirt rubber rolls** should determine for itself the suitability of such rubber products.

**Selection Guide:** [www.hic-india.com](http://www.hic-india.com) | **Technical Data Download:** [www.hicconveyors.com](http://www.hicconveyors.com) | **Reach HIC:** [export@hicrubber.com](mailto:export@hicrubber.com)



## Why HIC Universal Conveyor Skirtboard Rubber?

### **Abrasion Resistant Rubber Sealing At Conveyor Transfer Points**

Prevents Falling Materials from Belt Thus Increases Productivity

### **Good Sound Protection and Dust Minimizer Under Feed Chute**

Foolproof Spill-Stop in Various Environments from Iron Ore to Wet Clay

### **Lowest Coefficient of Friction Strip**

Helps Avoiding Aggregate Feeder Belt Damages



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[www.hic-india.com](http://www.hic-india.com)

## WARRANTY CERTIFICATE

The goods tailor-made, supplied as per buyer's P.O. specifications is warranted against any manufacturing defects for 12 months from the date of Invoice, and assume liability of repairing free of cost in the event of any manufacturing defects.

HIC Int. shall be under no liability in respect of any defect in the goods arising from any drawing, design or specification supplied by the Client. Goods claimed to be in default must be returned to HIC's factory at client cost; cost for return transport prepaid.



**HIC INTERNATIONAL CO INC**

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**Reliable Partner  
For your  
Conveyor  
Sealing**